

Date: Thursday, 07/12/2006 7:32:02 AM
 User: Linda Lacelle

D206-746

Process Sheet

| | | | |
|-----------------------|------------------------------|------------------|----------------------------|
| Customer | CC-DAR01 Dart Aerospace Ltd. | Drawing Name | 26D71 |
| Job Number | 29839 | Part Number | 26D71 |
| Estimate Number | 10804 | Drawing Number | REWORK |
| P.O. Number | N/A | Project Number | N/A |
| This Issue | 07/12/2006 S.O. No. : N/A | Drawing Revision | N/A |
| Prsh Rev. | NC | Material | N/A |
| First Issue | N/A Type : SMALL /MED FAB | Due Date | 14/12/2006 Qty: 3 Um: Each |
| Previous Run | 00015 | | |
| Written By | | | |
| Checked & Approved By | | | |
| Comment | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---|
| 1.0 | PG | PURCHASING |
| | | Comment: PURCHASING ISSUE P.O. 2654 MCMASTER CAR P/N 90289A352 |
| 2.0 | 90289A352 | SET SCREW |
| | | Comment: Qty.: 2.0000 (s)/Unit Total : 6.0000 (s) SET SCREW |
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | Comment: SMALL & MEDIUM FAB RESOURCE 1 PULL FROM STK |
| 4.0 | 26D71 | Blower Motor |
| | | Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s) Blower Motor |
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
| | | Comment: SMALL & MEDIUM FAB RESOURCE 1 -DISMOUNT MOTOR FROM CAGE -REMOVE SET SCREWS (2) -DRILL DIAMETER 0.046 HOLE THROUGH 0.046 (# 56 DRILL) SET SCREW AT 0.0625' FROM TOP |

13 06.12.11
 MF. 06-12-14-@ 13:10pm

Date: Thursday, 07/12/2006 7:32:02 AM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: 26D71

Job Number: 29839

Part Number: 26D71

Job Number:



Seq. #:

Machine Or Operation:

Description :

- RE-INSTALL AND TIGHTEN UP SET SCREWS

SB 06/12/14 (1)

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

RUN LOCK WIRE THROUGH HOLES IN
SET SCREWS TO LOCK SET SCREWS IN PLACE

MF - 06/12/14

SP 06/12/14 (1)

NOTE: LONGER SET SCREWS MAY BE NECESSARY (P/N 290289A352)

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

MF 06/12/14 (1)

9.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

-RE-INSTALL MOTOR INTO CAGE
-TORQUE BOLTS

MF - 06-12-14 (1)

10.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

MF 06/12/14 (1)

11.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID & STK USING NEW B/N

SB 06/12/14 (1)

12.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(1) 06/12/15 (1)

Job Completion



06.12.15

Rework of P/N 26D71:

- Pick 26D71
- Dismount motor from cage
- Remove set screws (2)
- ~~Drill diameter 0.098" hole through set screw at 0.0625" from top.~~ WILL CREATE A "D" DRAWING.
- Re-install and tighten up set screws
- Run lock wire through holes in set screws to lock set screws in place
- NOTE:** Longer set screws might be necessary. Purchase McMaster-Carr P/N 290289A352)
- Re-install motor into cage
- Torque bolts
- Re-stock

06 12-11

ACE LTD
QUEEN ST
KY
ED GOODS LOCATION

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P000002654

Today's Date: 12/07/06

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE
1 OF 1
MCM NUMBER
6795270-01

| Warehouse Location | McMaster Carr Part Number | Fill Quantity | Item Description | Your Line | Your Order | This Shipment |
|--------------------|---------------------------|---------------|---|-----------|------------|---------------|
| 1- 92-05 | 24-1890289 A352 | 1 PK | ALLOY STL KNURLED CUP POINT SOCKET SET SCREW 1/4"-28 THREAD, 5/16" LENGTH PKG= 100 EA/PK | J | 1 PK | 1 |

00

| W/O: | | WORK ORDER CHANGES | | | | | |
|----------|------|---------------------|----|----------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| 06-12-11 | 23. | QC 5 suspect parts. | J | 06-12-11 | 100 | | J 06-12-11 |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

*NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____